

Date: Tuesday, 11/22/2005 9:50:15 AM  
 User: Linda Lacelle

## Process Sheet

|                                  |                                                   |                         |                              |
|----------------------------------|---------------------------------------------------|-------------------------|------------------------------|
| <b>Customer</b>                  | : CU-DAR001 Dart Helicopters Services             | <b>Drawing Name</b>     | : MOUNTING LUG/NUT PLATE KIT |
| <b>Job Number</b>                | : 24895                                           | <b>Part Number</b>      | : K10017                     |
| <b>Estimate Number</b>           | : 10830                                           | <b>Drawing Number</b>   | : N/A                        |
| <b>P.O. Number</b>               | :                                                 | <b>Project Number</b>   | :                            |
| <b>This Date</b>                 | : 11/22/2005                                      | <b>S.O. No.</b>         | :                            |
| <b>Prsh Rev.</b>                 | : NC                                              | <b>Drawing Revision</b> | : N/A                        |
| <b>First Issue</b>               | : //                                              | <b>Type</b>             | : SMALL /MED FAB             |
| <b>Previous Run</b>              | : 22409                                           | <b>Material</b>         | :                            |
| <b>Written By</b>                | :                                                 | <b>Due Date</b>         | : 12/15/2005                 |
| <b>Checked &amp; Approved By</b> | :                                                 | <b>Qty:</b>             | 2 Um: Each                   |
| <b>Comment</b>                   | : Est: B 03.02.28 Modify Step 1,2,3,4,21,23 KJ/RF |                         |                              |

## Additional Product

Job Number:



S/N:

Machine Or Operation:

Description:

1.0

24895A

MOUNTING LUG



Comment: Sub-Component MOUNTING LUG

2.0

24895B

NUT PLATE ASSEMBLY



Comment: Sub-Component NUT PLATE ASSEMBLY

3.0

24895C

MOUNTING LUG ASSEMBLY



Comment: Sub-Component MOUNTING LUG ASSEMBLY

4.0

D3175041

Mounting Lug



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Mounting Lug

Pick:

| Qty | Part Number | Description  | Batch |
|-----|-------------|--------------|-------|
| 2   | D3175-041   | Mounting Lug |       |

5.0

D3178041

Nut Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Nut Plate

Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 2   | D3178-041   | Nut Plate   |       |

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG/NUT PLATE KIT

Number: 24895

Part Number: K10017

Job Number:



Step #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



□□□□□□□□

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 18, 2005  
09:21 am

|                   |   |                       |                              |                |
|-------------------|---|-----------------------|------------------------------|----------------|
| Work Order No     | : | 0024895               | Department Code:             |                |
| Project Name      | : | K10017                | Burden Flags                 | : NNNNNNN      |
| Project For       | : | WK549                 | WO Status                    | : Open         |
| Work Order Type   | : | Main                  | Invoice State                | : Not Invoiced |
| Main WO Number    | : |                       | Invoice Date                 | :              |
| House Part Number | : | *K10017               | Invoice Number               | :              |
| Description       | : | Mtg Lug/Nut Plate Kit | Invoice Amount               | : 0.00         |
| Manufactured      | : | Yes                   |                              |                |
| Amount Req'd      | : | 2                     | Order Entry No               | :              |
| Amount Done       | : | 0                     | OE Value                     | : 0.00         |
| Start Date        | : | 11-18-05              |                              |                |
| Est Finish Date   | : | 12-15-05              | Est Margin                   | : 0.000%       |
| Act Finish Date   | : |                       | Actual Margin                | : 0.000%       |
| Drawings Req'd    | : | No                    |                              |                |
| Ok for Approval   | : |                       |                              |                |
| Approval Rec'd    | : |                       | \$0 Posted to Finished Goods |                |

|                   | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost     | : 0.00    | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Hours | : 0.00    | 0.00   | 0.00   |        |         |
| Engineering Cost  | : 0.00    | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Hours  | : 0.00    | 0.00   | 0.00   |        |         |
| Production Cost   | : 0.00    | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Hours   | : 0.00    | 0.00   | 0.00   |        |         |
| Packaging Cost    | : 0.00    | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Hours    | : 0.00    | 0.00   | 0.00   |        |         |
| OverHead Cost     | : 0.00    | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC Hours         | : 0.00    | 0.00   | 0.00   |        |         |
| CNC               | : 0.00    | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc. Hours       | : 0.00    | 0.00   | 0.00   |        |         |
| Misc.             | : 0.00    | 0.00   | 0.00   | 0.00   | 0.00    |
| Burden            | : 0.00    | 0.00   | 0.00   |        |         |
| Total Cost        | : 0.00    | 0.00   | 0.00   |        |         |
| Margin            | : 0.000   | 0.000  |        |        |         |
| Selling Cost      | : 0.00    | 0.00   |        |        |         |

|                        | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | : 0.00    | 0.00   |
| Profits/(Loss)         | : 0.00    | 0.00   |